

The **DEFENSOR-Flex®** multilayers can consist of a customer-oriented tailor-made combination of high-tech needle mats, fabrics, high-performance plastic, mica and/or aluminium foils and self-adhesive finishes

As the basis of the **DEFENSOR-Flex®** multilayers of the HKO Heat Protection Group, needle mats are used, which are manufactured in a modern manufacturing process, without the addition of binders, by purely mechanical needling. Alternative high-performance fabrics can be used for producing thinner solutions than with needle mats.

According to WHO guidelines, the fibres used are considered harmless to health as they are not respirable with a diameter of  $\geq$  6  $\mu$ m. **DEFENSOR-Flex®** multilayers offer extreme fire protection against the special

## Applications of **DEFENSOR-Flex®** multilayers:

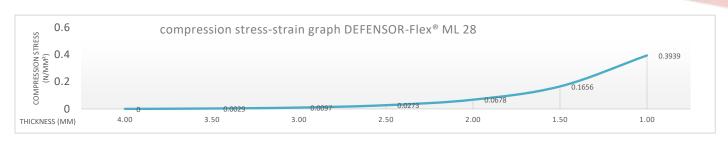
- Fire barrier for thermal runaway of lithium-ion batteries
- Protection of vehicle occupants in the event of an accident against possible fires
- Protection of adjacent battery cells and modules and delay the thermal runaway propagation of lithium-ion batteries
- Provide protection under battery cells and on the exterior walls from fires on the road or when transporting vehicles.
- Allowing pressure relief in the event of battery explosions, reducing the escape of highly toxic gases and prevent
  the spread of flames and sparks.
- Use when transporting defective batteries in special transport packaging

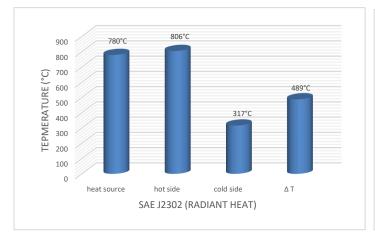
**DEFENSOR-Flex®** ML-28 can be delivered in rolls or customized as make-to-order-product, designed to functional requirements. Cut edge sealing optionally available.

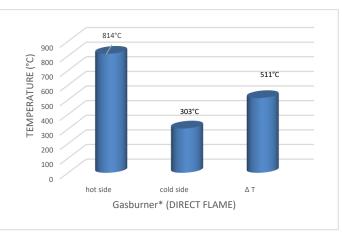
Also available as **DEFENSOR-Flex®** ML-28-PSA, one side pressure sensitive adhesive.



- DESCRIPTION		12 71.0			10. 11. 11					<u>_</u>	
functional layer	rs		-				3				
width [mm]	3				/ 748	max 1.	000				
construction	100	Carrie	10			balan	ced		1/1/2000		
HAKOTHERM®	<b>-1200</b> -mat		1111			S	ilica			_	
high temperatu	ire lamination	1		1		10					
both sides scrin	m reinforced r	mica						Nbc -		8	
operating temp	perature [°C]		11 6			-40 to 1.	000	700			
total area weight [g/sqm]						1.	230				
thickness [mm]							3,8	334			
Specific heat [J,	/g°K]		at 20°C			0,	764				
		199 1970	at 200°C		In the	0,	958				
Electrical resistance [kV]			ASTM D149-97a, Meth. A				>12			do	
CTI [V] (classific	cation)		IEC 6011	.2		600 (cla	ss I)	9/2	9	Barrier .	
REACH / RoHS Thermal Perfor	mance:	BIL				compl	iant				
Tested according	ng		SAE J230	)2		11	97		Constant of		100
		111111	heat sou	irce	2 -	>78	0°C	17.70	MA	14000	NOS!
			hot side		(m)	80	6°C			BA	TENY.
			cold side			31	.7°C		DEN S	H L LCO	375316
			ΔΤ			48	9°C	A STATE OF THE PARTY OF THE PAR	19.5		07/11
			1			4 KON 1			1996	of Complete	3.37
burning behaviour			FMVSS-302				SE		300	16234	
			UL 94 V		-40	-	0	10011	1 300	100	// //
hermal conduct	tivity (GHP):						- N	STORY.		10/	
t in °C	50	100	200	300	400	500	600	700	800	900	1000
λ W/(m*K)	0,052	0,061	0,081	0,104	0,131	0,163	0,198	0,238	0,282	0,331	0,385







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## Remark

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